

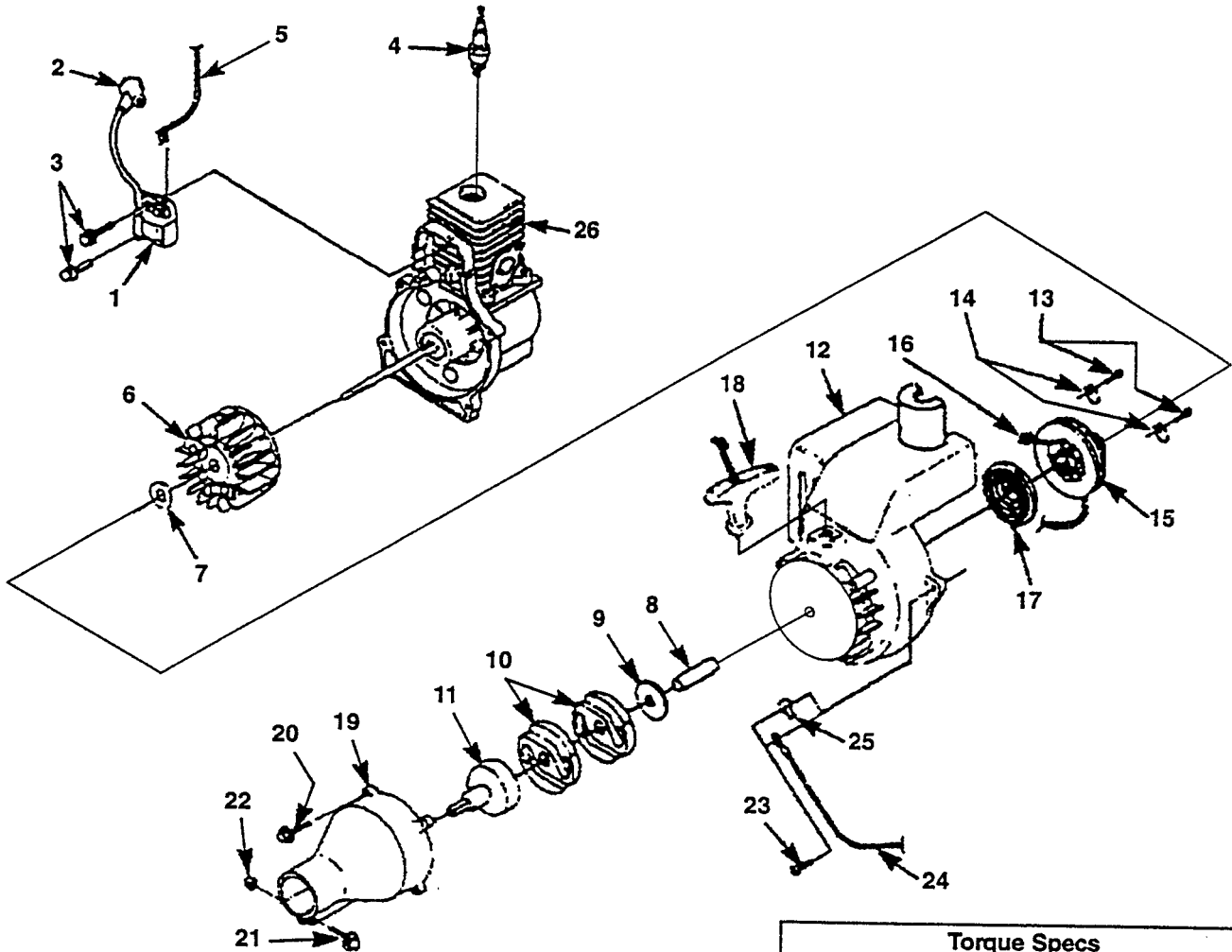
SABRE[®]

GB PARTS LIST
F LISTE DE PÈCES
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S-25
(UT20561-G)

B-25
(UT15055-G)

IGNITION - ROTOR - STARTER - CLUTCH



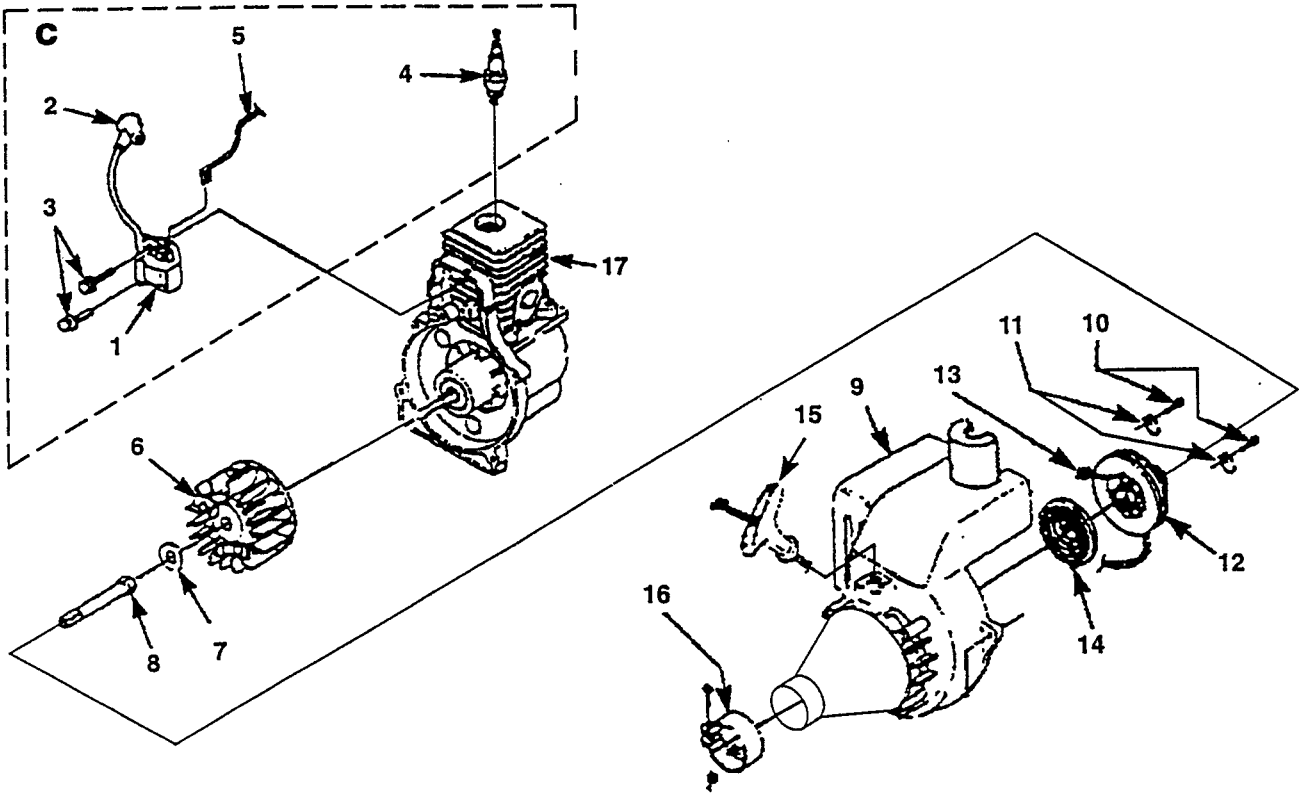
• ASSEMBLIES

Item No	Torque Specs		Required Loctite
	In/Lbs	Nm	
3	30-40	3.4-4.5	
4	120-180	13.6-20.3	
13	30-40	3.4-4.5	
20	30-40	3.4-4.5	
22	40-50	4.5-5.6	
23	55-60	6.2-6.8	

No.	Part No.	Description	Qty
1	94711 CS	MODULE-Ignition	1
2	A 33055	TERMINAL & COVER	1
3	82540	SCREW-Taptite (8-32 X 1")	2
4	79252	SPARK PLUG	2
5	A 00681	LEAD-Electrical	1
6	A 04158 S	ROTOR KIT	1
7	95479 A	WASHER-Flat	1
8	03566 1	SPACER	1
9	98929 A	WASHER-Flat	1
10	00242	CLUTCH	2
11	A 02727	CONNECTOR & DRUM	1
12	A02097 B	ENGINE HOUSING	1
13	82541	SCREW-Plastite (#10-1/2")	2

No.	Part No.	Description	Qty
14	98791	BRACKET-Retaining	2
15	98770 A	PULLEY-Starter	1
16	97899 02	ROPE-Starter (42")	1
17	A 98773 A	SPRING & CONTAINER	1
18	02264	GRIP-Starter	1
19	A 02396 A	TUBE ADAPTER	1
20	88052	SCREW-Hex Hd. (10-24 X 7/8")	4
21	96624	SCREW-Sems Hex Hd. (10-24 X 1 1/8")	1
22	81208	NUT (10-24)	1
23	82538	SCREW-Taptite (10-24 X 3/4")	4
24	A 98919 A	LEAD-Ground	1
25	02851	TERMINAL-Male	1
26		SHORT BLOCK (Ref. Pg. 4, Item 1)	1

IGNITION - ROTOR - STARTER



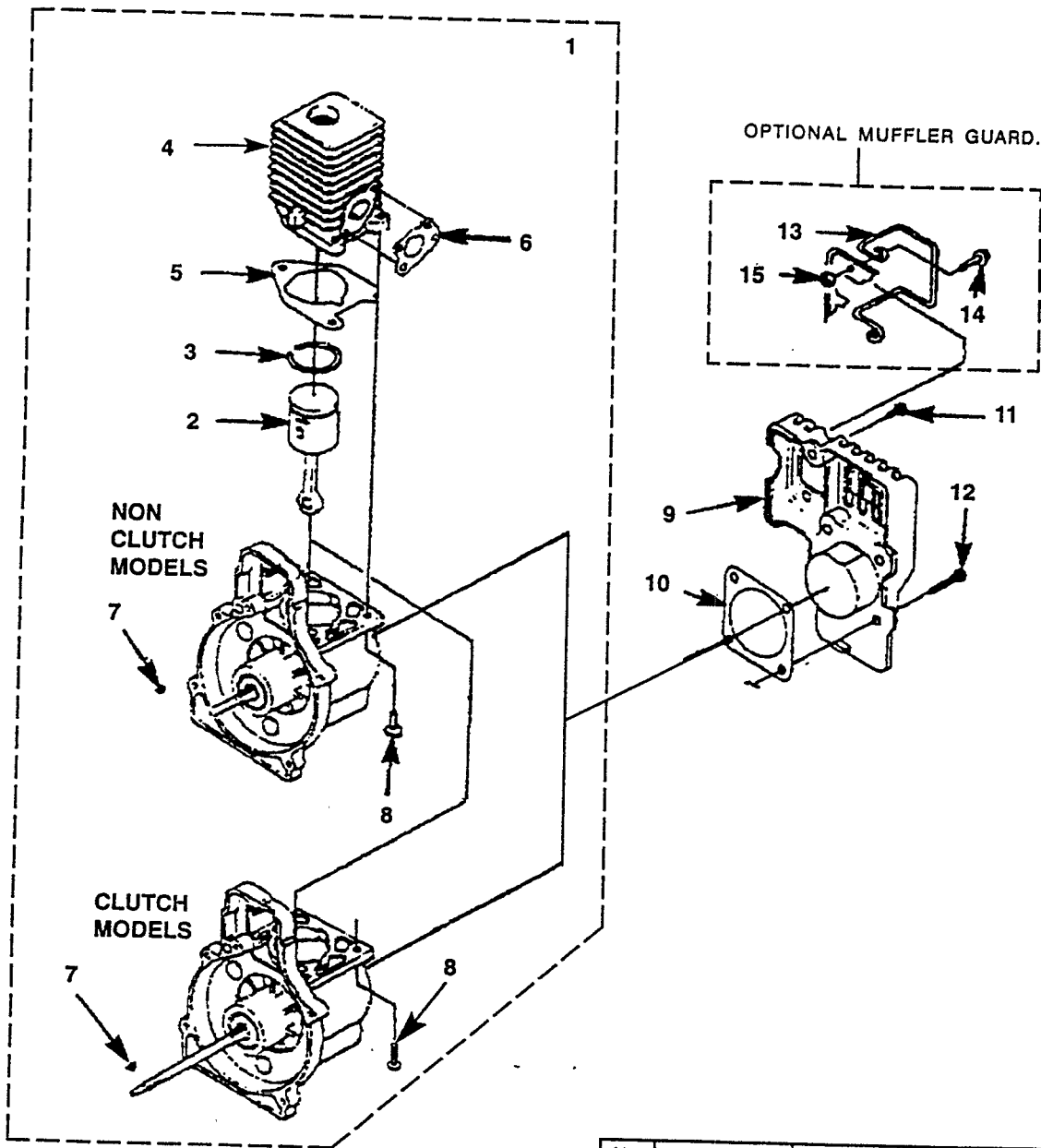
No.	Part No.	Description	Qty
1	• 94711 CS	MODULE-Ignition	1
2	A 33055	TERMINAL & COVER	1
3	82540	SCREW-Taptite (8-32 X 1")	2
4	79252	SPARK PLUG	1
5	A 07238	LEAD-Electrical	1
6	• A 04158 S	ROTOR KIT	1
7	A 95479 A	WASHER-Flat	1
8	98795 A	CONNECTOR-Drive	1

No.	Part No.	Description	Qty
9	A 02096 B	ENGINE HOUSING	1
10	82541	SCREW-Plastite (#10-1/2")	2
11	98791	BRACKET-Retaining	2
12	98770 A	PULLEY-Starter	1
13	97899 02	ROPE-Starter (42")	1
14	A 98773 A	SPRING & CONTAINER	1
15	02264	GRIP-Starter	1
16	• 08469	CLAMP w/fasteners	1
17		SHORT BLOCK (Ref. Pg. 4, Item 1)	1

• ASSEMBLIES

Item No	Torque Specs		Required Loctite
	In/Lbs	Nm	
3	30-40	3.4-4.5	
4	120-180	13.6-20.3	
10	30-40	3.4-4.5	

ENGINE INTERNAL

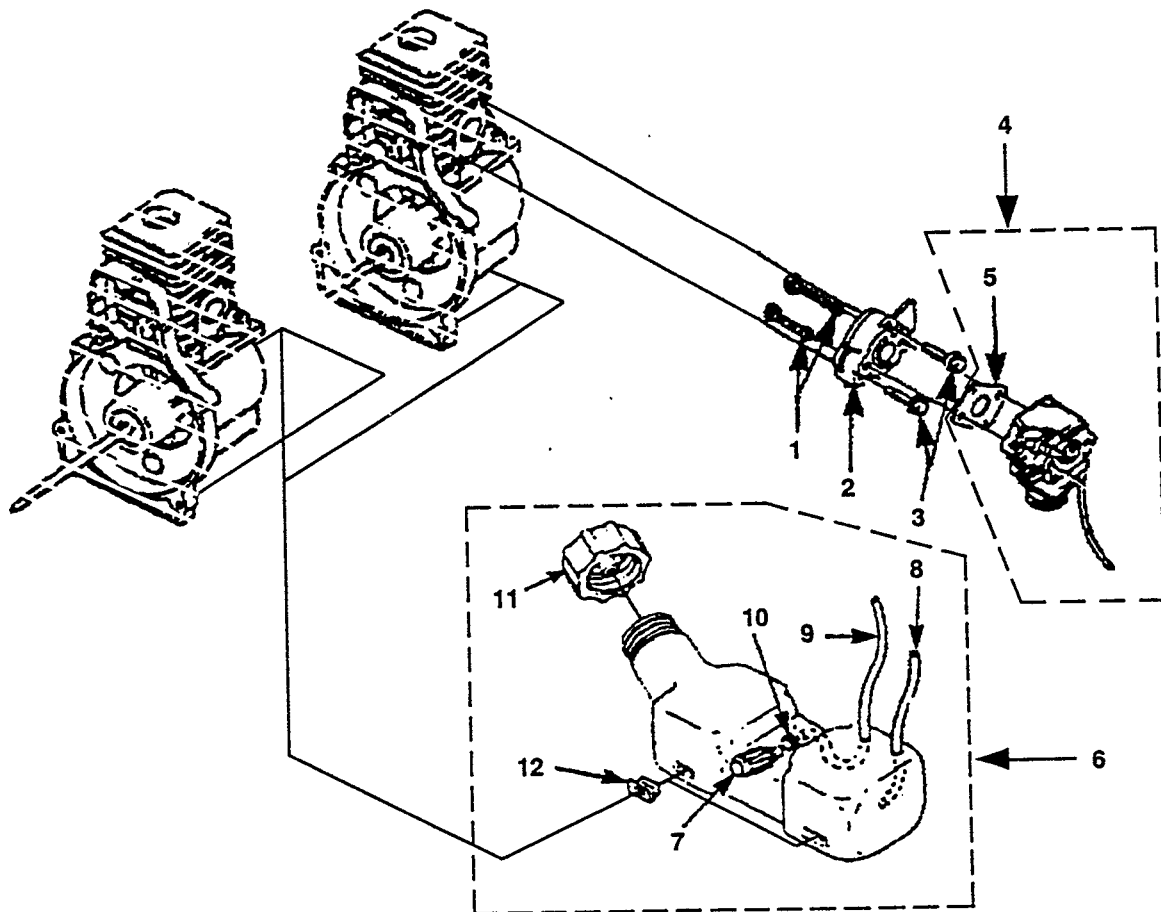


Item No	Torque Specs		Required Loctite
	In/Lbs	Nm	
8	55-65	6.2-7.3	
11	30-40	3.4-4.5	
12	25-30	2.8-3.4	
14	40-50	4.5-5.6	

No.	Part No.	Description	Qty
1	• A 09055	SHORT BLOCK (25CC Non Clutch)	1
1	• A 09056	SHORT BLOCK (25CC Clutch)	1
		NOTE: Both Short Blocks Include The Following:	
2	• A 07314	25CC PISTON & ROD	1
3	96935	RING-Piston	1
4	• A 07145	25CC CYLINDER KIT	1
5	04388 B	GASKET-Cylinder	1
6	08840	GASKET-Heat Dam	1
7	69250	KEY-Woodruff	1
8	82569 1	SCREW-Thread Forming (10-24 X 3/4")	3
9	• A 00858	CRANKCASE COVER	1
10	98767 A	GASKET-Crankcase Cover	1
11	82541	SCREW-Plastite (#10 X 1/2")	2
12	82538	SCREW-Taptite (10-24 X 1/2")	4
13	• A 00254 A	WIRE GUARD KIT	1
14	88049	SCREW-Hex Sems (10-24 X 1/2")	2
15	81208	NUT (10-24)	2

• ASSEMBLIES

CARBURETOR - FUEL TANK

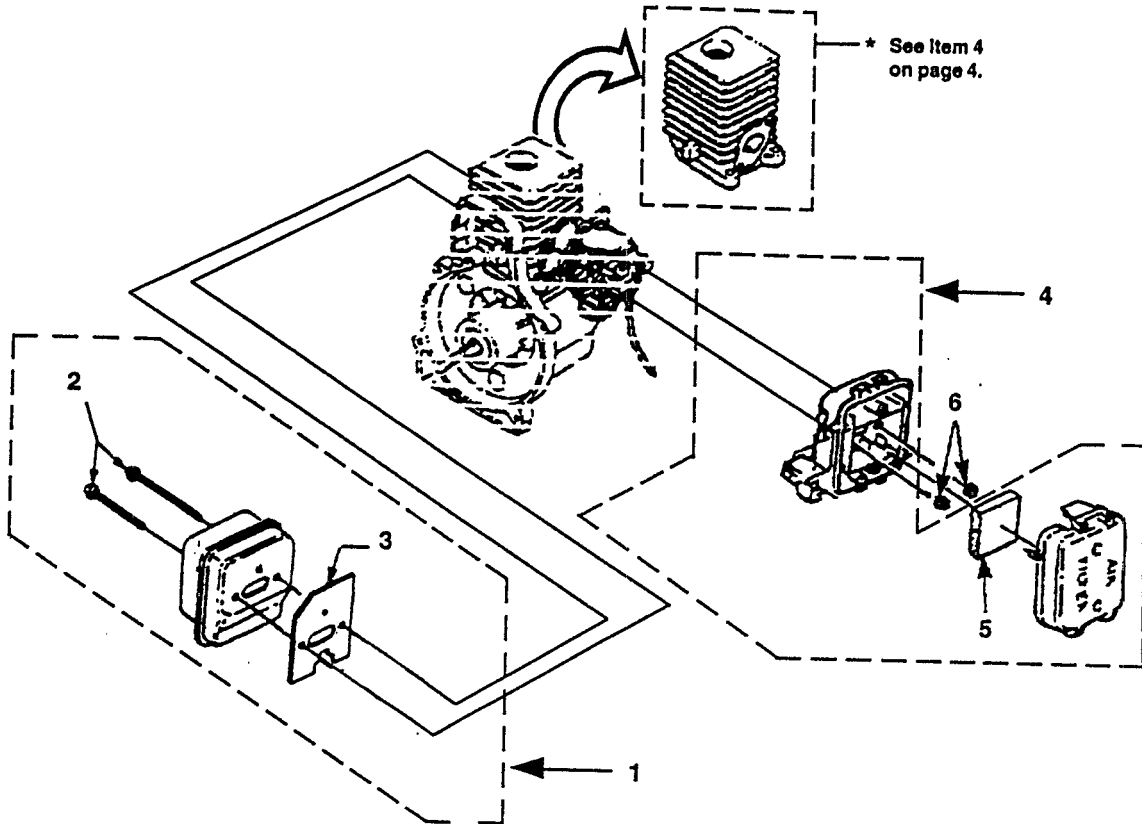


No.	Part No.	Description	Qty
1	04474	SCREW-Machine (10-24 X 2 1/4")	2
2	98768	HEAT DAM	1
3	82549-1	SCREW-Taptite (10-24 X 1")	2
4	A 04445 A	CARBURETOR KIT	1
5	98766 A	GASKET-Carburetor	1
6	A 04447 C	FUEL TANK	1
7	49422	FILTER-Fuel	1
8	01439 32	TUBING-Rubber (8")	1
9	94772 32	TUBING-Rubber (8")	1
10	98268	CLAMP-Wire	1
11	A 00982 B	FUEL CAP	1
12	98792	BUMPER-Rubber	3

• ASSEMBLIES

Item No	Torque Specs		Required Loctite
	In/Lbs	Nm	
1	30-40	3.4-4.5	
3	40-50	4.5-5.6	Red 262

MUFFLER - AIR CLEANER

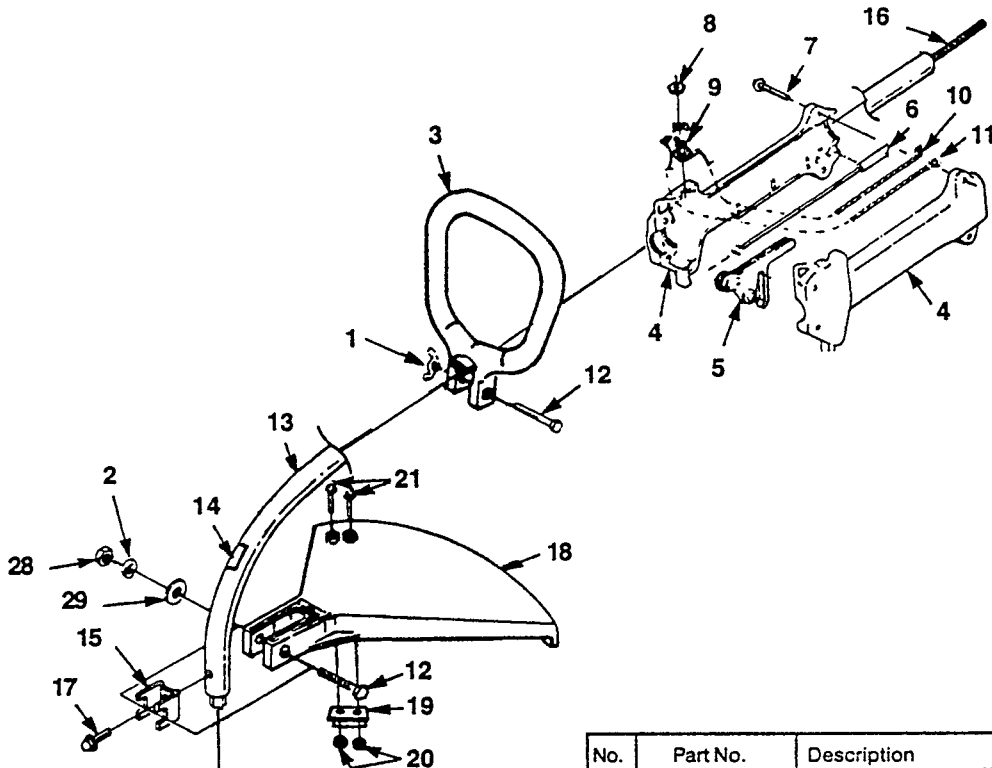


No.	Part No.	Description	Qty
1	• A 07315	MUFFLER COMPLETE	1
2	88060	SCREW-Sems Hex (10-24 X 2 1/2")	2
3	98786 C	GASKET-Muffler (Also included with *)	1
4	• A 04707 A	AIR FILTER KIT	1
5	D 98760 B	FILTER-AIR	1
6	81208	NUT-Hex (10-24)	2

Item No	Torque Specs		Required Loctite
	In/Lbs	Nm	
1	40-50	4.5-5.6	
6	40-50	4.5-5.6	

• ASSEMBLIES

CURVED SHAFT BOOM - HANDLE - THROTTLE -STRINGHEAD - GRASS DEFLECTOR

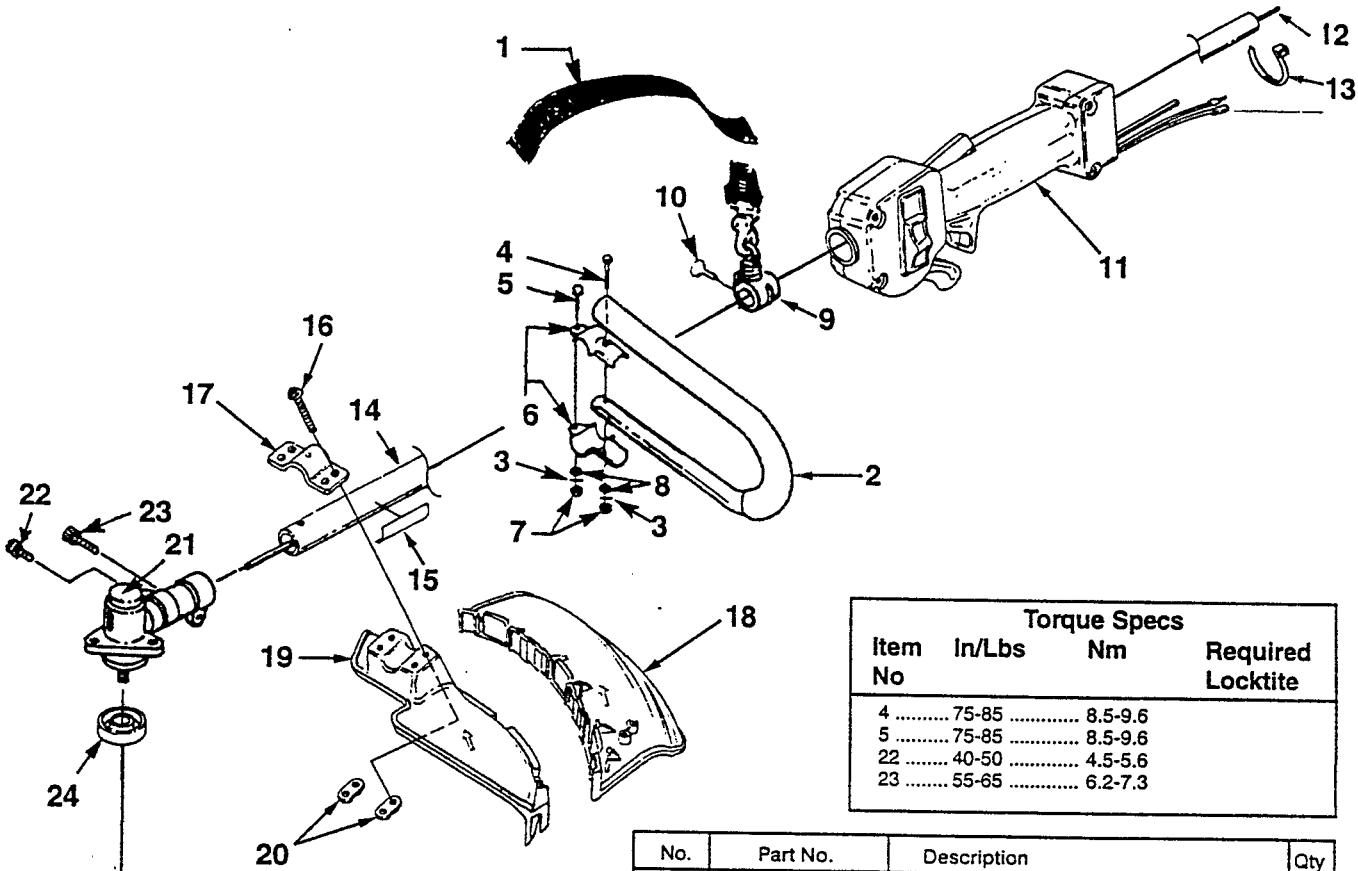


No.	Part No.	Description	Qty
1	93992	NUT-Wing	2
2	83009	WASHER-Lock (1/4")	1
3	A 04709	HANDLE-Front	1
4	• A 03911 1	HANDLE GRIP ASSEMBLY	1
5	08833	TRIGGER	1
6	A 03006	CABLE-Throttle	1
7	82368	SCREW-Thread Form. (#8 X 3/4")	5
8	72084 A1	NUT-Toggle Switch	1
9	93653	TOGGLE SWITCH	1
10	A 03912	LEAD-Electrical	1
11	A 98919 A	LEAD-Ground	1
12	80295	SCREW-Cap Hex Hd. (1/4-20 x 2")	2
13	• A 08738	HOUSING-Driveshaft	1
14	02985	DECAL-Starting Inst.	1
15	07928	CLAMP	1
16	98816	SHAFT-Flexible	1
17	88077	SCREW-Thread Form. (#10 x 1/2")	1
18	• A 04704	DEFLECTOR 100°	1
19	07129	BLADE-Cut-Off	1
20	81261	NUT-Hex (10-24)	2
21	82531	SCREW-Mach. Hex Hd. (10-24 X 1")	2
22	• DA 03001 A	STRINGHEAD COMP. (.080 Dja Line)	1
23	A 98231 A	HOUSING & EYELET-Dual Line	1
24	DA 98866 A	RETAINER-Spool	1
25	• DA 98912 E	SPOOL & STRING (Dual Line) (.080 Dia)	1
26	B 06713	SPRING-Compression	1
27	06511	STRING (.080 Dia) (395 Ft.)	1
28	81242	HEX NUT	1
29	84006	WASHER-Flat (1/4")	1

Torque Specs			
Item No	In/Lbs	Nm	Required Locktite
7	15-25	1.7-2.8	
17	15-25	1.7-2.8	
21	15-20	1.7-2.8	

• ASSEMBLIES

STRAIGHT SHAFT BOOM - HANDLE - THROTTLE - STRINGHEAD - GRASS DEFLECTOR



Item No	Torque Specs		Required Locktite
	In/Lbs	Nm	
4	75-85	8.5-9.6	
5	75-85	8.5-9.6	
22	40-50	4.5-5.6	
23	55-65	6.2-7.3	

No.	Part No.	Description	Qty
1	DA 92703 C	HARNES w/Connector	1
2	• A 07159	J-HANDLE BAR KIT	1
3	83009	Washer- Lock	2
4	82278	SCREW-Hex Hd. (1/4-20 X 1/2")	1
5	82496	SCREW-Hex Hd. (1/4-20 X 1")	1
6	00422	CLAMP-Handle Bar	1
7	81242	NUT-Hex (1/4-20)	2
8	84004	WASHER-Flat	2
9	• A 94442	BRACKET-Hanger	1
10	82260	SCREW-Thumb (10-24 X 1/2")	1
11	A 08899	THROTTLE & SWITCH w/Lead	1
12	98832	SHAFT-Drive	1
13	46840	CABLE-Tie	1
14	• A 03800 A	HOUSING-Drive Shaft	1
15	02985	DECAL-Warning	1
16	82555	SCREW-Mach. Truss Hd. (10-24 X .750)	4
17	08619	CLAMP	1
18	A 08152	STRING SHIELD	1
19	08573	BLADE GUARD	1
20	A 08139	MOUNTING PLATE	1
21	A 03888	GEAR HEAD	1
22	88049	SCREW-Sems Hex Hd. (10-24 X 1/2")	1
23	82586	SCREW-Cap Socket Hd. (1/4-20 x 7/8")	1
24	04168 1B	WASHER-Flange	1
25	D 98717 C	BLADE-Tri-Arc	1
26	04409	WASHER-Flange	1
27	04277	NUT-Hex (L.H.)	1
28	98551 41	CONNECTOR-Drive	1
29	A 98231 A	HOUSING & EYELET (Dual Line)	1
30	B 06713	SPRING-Compression	1
31	DA 02598 C	SPOOL & STRING (Dual Line)	1
32	D 06514	LINE-Replacement (.095" Dia.)	1
33	A 97910 A	RETAINER-Spool (L.H.) (Red)	1
34	DA 03174 A	STRINGHEAD COMPLETE	1

• ASSEMBLIES